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## Cactus® Double Coated Foam Tape

Technical Data Sheet No. B2208

### Product Information

Cactus® Double Coated Foam Tape B2208 is an acrylic-based polyethylene foam tape, featuring high shear and moderate tack for secure and long-term bonding applications. Reinforced with Black 6 PCF cross-linked polyethylene foam, it is highly resistant to solvents, chemical UV and heat. Excellent for outdoor applications.

### Composition & Physical Properties

Adhesive System	: Solvent Acrylic	Tape Thickness	: 1/32" (0.8 ± 0.1 mm)
Carrier	: Polyethylene Foam	Tack	: J. Dow No.16
Foam Density	: 6 PCF	Loop Tack	: FINAT-9 63.4 oz/inch (1.8 kgs/25mm)
Liner Material	: Glassine Paper	Peel Adhesion	: PSTC-3 49.3 oz/inch (1.4 ± 0.1 kg/25mm)
Liner Thickness / Density	: 3 mil #60 (90 g/m <sup>2</sup> )	Shear Strength	: Over 24 hrs with 35.2 oz loading on 1" x 1" (1.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Color	: Mustard	Heat Resistance	: Over 24 hrs with 17.6 oz loading on 1" x 1" (0.5 kg/25mm x 25mm) bonding 2 stainless steel plates at 176°F (80°C)
Tape Color	: Black	Service Temperature	: -40°F ~ 212°F (-40°C ~ 100°C)

### Applications

- Excellent resistance to extreme weather conditions, ideal for outdoor applications.
- Highly recommended for automotive exterior applications, such as, mirror attachment, mounting of side molding, etc.
- Ideal for the bonding of plastic profiles and decorative trims.

### Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.

