



Cactus® Double Coated Premium Foam Tape

Technical Data Sheet No. B4215

Product Information

Cactus® Double Coated Foam Tape B4215 is an acrylic solvent-based pressure sensitive adhesive tape characterized with very high shear strength and reinforced with black 4 PCF cross-linked polyethylene foam. Highly resistant to solvent, chemical, UV and heat. Ideal for the aftermarket automotive industry.

Composition & Physical Properties

Adhesive System	: Solvent Acrylic	Tape Thickness	: 1/16" (1.5 ± 0.1 mm)
Carrier	: Polyethylene Foam	Tack	: J. Dow No. 22
		Loop Tack	: 123.45 oz /in (3.5kg / 25mm)
Foam Density	: 4 PCF	Peel Adhesion	: PSTC-3 52.8 oz (1.5kg / 25mm)
Liner Material	: PE Film	Shear Strength	: Over 24 hrs with 35.3 oz loading on 1" x 1" (1.0 kg/25mm x 25mm) bonding 2 stainless steel plates at 77°F (25°C)
Liner Thickness	: 3 mil	Heat Resistance	: Over 24 hrs with 17.6 oz loading on 1" x 1" (0.5 kg/25mm x 25mm) bonding 2 stainless steel plates at 176°F (80°C)
Liner Color	: Green	Normal Tensile Strength	: Over 55 lbs / 25mm x 25 mm
Tape Color	: Black	Service Temperature	: -40°F ~ 248°F (-40°C ~ 120°C)

Applications

- Car side molding, emblem and Exterior decoration - mounting application.
- Fixing, mounting purpose or plastic strips, trims, plates.

Disclaimer and Limitation of Liability

In no event shall V. Hirmark USA and its employees be liable for any indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.