Technical Data Sheet No. H2470

Product Information

Cactus® Double Coated Tissue Tape H2470 is a low VOC acrylic solvent-based adhesive tape that feautures a high grab tack adhesive system providing quick bonding results, even on most low surface energy substrates. Highly recommended for splicing, bonding and laminating porous objects.

Composition & Physical Properties					
Adhesive System	:	Solvent Acrylic	Tape Thickness	:	4.7 mil (0.12 ± 0.01 mm)
Carrier	:	Tissue	Loop Tack FINAT-9	:	105.6 oz/inch (3.0 ↑ kg/25mm)
Liner Thickness	:	6 mil	Peel Adhesion PSTC-101	:	88 oz/inch (2.5 kg/25mm)
Liner Material	:	Polycoated bleached Kraft Paper	Shear Strength PSTC-7	:	Over 24 hrs with 70.6 oz loading on 1" x 1" (2.0 kg/25mm x 25mm) bonding 2 stainless steel plates
Liner Density	:	#80 (120 g/m²)	Heat Resistance	:	Over 24 hrs with 17.6 oz loading on 25 mm x 25mm at 176°F (80°C)
Liner Color	:	White	Service Temperature	:	-40°F ~ 212°F (-40°C ~ 100°C)
Tape Color	:	White			

Applications

- For high performance purpose in industrial grade.
- · Bonding and laminating to objects and porous substrates, such as felt texture, fiberboard, foam etc. for purpose of heat breaking, gasket, sealing, etc.
- Fastening rubber tiles, nameplate, trophy, emblems and labels.

Disclaimer and Limitation of Liability

In no event shall V. Himark USA and its employees be liable for any direct or indirect, special, incidental or consequential damage resulting from the use of this product. Therefore, it is strongly recommended that the user performs a test application first to determine the suitability of this product for the intended method of application.

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